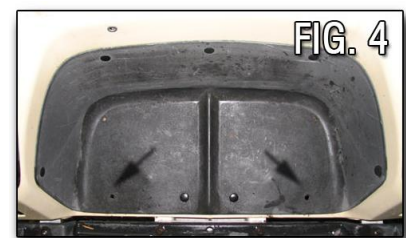
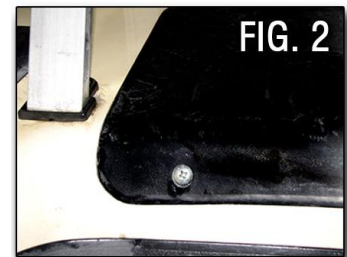
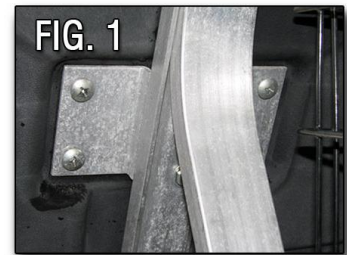


CLUB CAR DS BACK SEAT - INSTALLATION INSTRUCTIONS

- ◆ Note: Do not tighten any bolts until all pieces are assembled.
- ◆ Before installing bolts into existing threaded holes, lubricate with WD-40 to aid installation.
- ◆ Washers should be placed in all necessary locations, unless otherwise noted.
- ◆ Bracing the roof with a temporary support will aid in installation.
- ◆ The three holes drilled in the center of the step platform are for an optional handrail.
- ◆ 2000 and up does not need roof supports, 2000 and older needs GRC roof supports

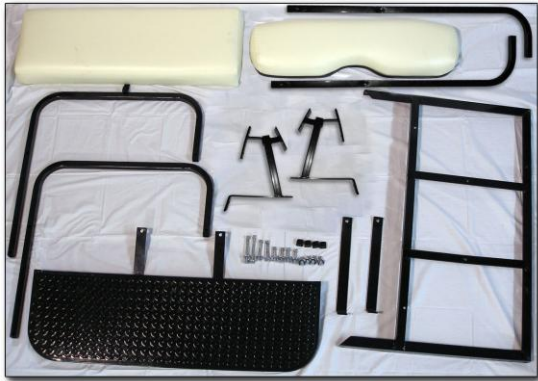
1. Remove existing seat back and bracket. (SEE FIGURE 1)
2. Next, remove the two screws and cover plate. If applicable, set aside all parts and save. (SEE FIGURE 2)
3. Remove six bolts from the bottom of the old seat frame, and then remove four roof support bolts from the roof vertical support where they meet at the roof. Next, remove all brackets and supports. Brace if necessary. (Save bolts)
* On 2000 and up, reuse roof supports
4. Install the new tree frames with the bent foot to the front of the cart with old hardware. Install vertical roof supports into the tree frame with the roof supports leaning to the rear. (SEE FIGURE 3). Install old roof hardware and insert the 1 3/4" bolts in the rear with washers between the tree and the body. *Do not completely tighten down the bolts.
5. Take out the outer push plugs located in the well, and using a 3/8" drill bit, drill out the holes till they are completely clear of any debris. (SEE FIGURE 4)
6. Connect the top of the down braces to the inside angle of the seat frame with 1" bolts. (No washer on the outside)
7. Pickup seat frame with the connected down braces and place it across the rear fenders. Connect the seat frame to the trees by inserting two 5/16" x 2" bolts through all holes, adjusting the height of the roof supports till all holes are aligned.
8. Align the down braces with the drilled holes and drop in two 1" bolts through the well and frame. Add nuts and washers.



9. Install hand rails, using four 3/8" x 1 3/4" bolts, washers, and nuts at the front and back of the seat frame. (SEE FIGURE 5).
10. Next, install the step platform by aligning the bolt holes located on the sides of the platform to the holes on the lower part of the handrail, and insert two 2 3/4" bolts and nuts. Then swing the platform up till the holes in the extensions align with the existing holes in the frame. Insert two 3/8" x 1" bolts, washers, and nuts. (SEE FIGURE 6)
11. Take the old seat back and bolts, and reinstall on the new tree (Tighten these bolts).
12. Install and tighten the new seat back on the opposite side.
13. Tighten all bolts in the order they were installed.
14. Set flip seat on the frame with the hard plastic 2 1/2" from the back of the frame rail. Center it right to left in the opening, with the seat hinged closed on top, and the loop to the front. From the underneath mark the plastic where the pre-drilled holes are in the cross members and then remove the flip seat. (SEE FIGURE 7)
15. With the hinged seat top fully opened, drill 5/16" holes through the plastic bottom where marked.
16. With the flip seat opened, place it back on the seat frame with the holes aligned. Insert carriage bolts from the top and lock washers and nuts from underneath. Tighten down until snug.



CLUB CAR DS - ASSEMBLY DIAGRAM



Main Parts List

- 2 Piece rear seat
- 1 - Main Frame
- 2 - Tree Braces (1 left, 1 right)
- 2 - Roof Supports (1 left, 1 right)
- 2 - Handrails
- 1 - Step Platform
- 2 - Downbraces



Hardware List

- 4 - 3/8" x 1 3/4" Bolts
- 4 - 3/8"x1 3/4" Bolts
- 2 - 3/8"x2 3/4" Bolts
- 6 - 3/8"x1" Bolts
- 14 - 3/8" Washers
- 6 - 5/16" Washers
- 2 - Plastic Tube Caps

